



Dart Aerospace Ltd.
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C250-HC
Job Sheet 196148



Part No: C250-HC

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 25,000 lbs Lift Capacity With Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/7/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 8/12/19

Description: Order 16887

Type: SOLD

Note: IPP REV:A 18.02.21 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - 1	1 pcs	8/12/19	8/12/19	0.00	0.50	External Load - 1		AP 2019/08/19
							External Load - 2		
							External Load - 3		
120	QC 5	1 pcs	8/12/19	8/12/19	0.00	0.00	QC 5 - 10		S215118
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
140	Packaging 3-1 - Stock - B4B	1 pcs	8/12/19	8/12/19	0.00	0.00	Packaging 3 - 1 - B4B		SEP 9 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		



Container No: S215118



Part: C250-HC

Job No: 196148

Serial No/Batch: S215118

Revision:

Inspector:

Exp Date:

Instructions:

Date: 09/19/19

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				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 DC - 1 - B4B	1 pcs	8/12/19	0.00 0.00	DC - 1 - B4B	DAS 21 SEP 19 2019
				DC - 2 - B4B	
160 QC 21 - SA	1 pcs	8/12/19	0.00 0.00	QC 21 - SA - 21	DAS 21 SEP 19 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - Small Fab - Assemble the hook into the cage using the hardware called out on the C250-C drawing C250 assembly Descriptions: torque. PC250-1110 Bolt and PC250-1150 Nut (3/4-16) = 1300-1500 in-lbs PC250-1120 Bolt and PC250-1160 Nut (1 1/2-6) = Hand tighten + 1 castellation 120 - QC5- Inspect part completeness to step on W/O 140 - Identify as per dwg & Stock Location: <u>GA ALAIN</u> 150 - Document Control - Photocopy blue file and create labels as per O&OPM-C45 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
C250	C-Series Remote Hook 25,000 lbs Lift Capacity	1 pcs (1 ea)	100-External Load - 1	5194454	
C250-C	Single Cage	1 pcs (1 ea)	100-External Load - 1	5214915	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-External Load - 1	C250	1	0	0	
	C250-C	1	0	0	
Part Specifications					
Specifications could not be found.					

Plex 6/7/19 10:35 AM Dart.Renwick.Jennifer

ANTI-SEIZE (M13B973)